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: (1997)

Omission : Articulation Disorders -

Distortion Substitution Addition

Loudness : Voice Disorders -

.Quality Pitch

Cluttering : Rhythm Disorder -

.Stuttering



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: Stuttering
Stammering
: (162-161 :1990)
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(12 :2002)

(Freud)
(Brutten & Shoemaker)
(Sheehan)

(1994 1990 Craig)
(1992 Kotbi)
(1992 Fitzgerald)
(1999 Tellis) (1998 Patrakea)



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Self-Centrism - -
(211 :2004) Sunderland

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Colonic Tonic

Prolongation

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Self- Confidants: :
(129 :1997) Pasveer : -

I am who I am and Feel

.what Feel

(212 :2004) Sunderland

(45 :2007) Thomas

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(5 -1 :2007) Taylor

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-277 :2006) Peter

(279



105 (225-20-116 :2002) Pagares

Peter 261 (119-117 :2005) Frank

10 (284 -277 :2006)

(16-7 :2006) Ellen

233 235



(44 :2007) Emmons & Thomas

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Ellis

18 (240-225 :2003)

Ellen

24 (16-7 :2006)

-1420 :2006) Blomgran

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Stuttering

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(312 :1986) Bloodstin) (740 :1979)

:1991) (175 :1990 Haynes) (45 :1988)

) (344 :1996 Hardman) (1993) (132
(105 :2001 Car) (1997) (276 :1997
(1 :2002 National Stuttering Association)

(136 :1991) : -
(38: 1999) Shirley



(136 :1991)

(27 :1988)

(1986) Bloodstin

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(1997) Dolton

: (430 :1997)

(139 : 1991)

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(1995) Hill

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(1999) Ingham

(297 -294 :1997)

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(140 :1991)

Chemotherapy

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Surgery

Haloberyedoul

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(140 :1991)



Positive Personality

Self-Confidants : -1

Stuttering : -2

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Piaget

Reversibility

Conservation

(1975 Anton & Warren :) :

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Role Playing -

(35 :1997)

(132 :1993)

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Relaxation : -

(446 :1994) Huffman



Activity : -

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Self-Talking -

(156 :2006)

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Self- Motoring -

Training Of Communication -

Home Work: -

(1993)



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Mann-Whitney

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2.04-	78.0	23.0	132.0	13.20	78.0	7.80		
0.64-	96.5	41.5	113.5	11.35	96.5	9.65		
0.38-	100.0	45.0	110.0	11.00	100.0	10.00		

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. Mann-Whitney

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Wilcoxon

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0.01	2.61-	15.0		40.0	8.0	15.0	3.0				4
0.01	2.61-	15.0		15.0	3.0	40.0	8.0				5
0.01	2.61-	15.0		40.0	8.0	15.0	3.0				6
0.01	2.61-	15.0		15.0	3.0	40.0	8.0				9
0.01	2.61-	15.0		40.0	8.0	15.0	3.0				10
0.01	2.61-	15.0		15.0	3.0	40.0	8.0				11
0.01	2.61-	15.0		40.0	8.0	15.0	3.0				12

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				5			
	1.46-	1.0	1.0	1		()	13
		9.0	3.0	3			
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Ellen (2003) Ellis (2006) Blomgran (2006)

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(2001)		-10
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	(1995)	-12
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	(1991)	-14
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